



**Vendor:** ASQ

**Exam Code:** CQA

**Exam Name:** Quality Auditor Certification

**Version:** DEMO

**QUESTION 1**

During the opening meeting, it is the auditee's responsibility to

- A. prepare the meeting agenda
- B. set the audit schedule
- C. state the audit purpose and scope
- D. identify safety requirements

**Answer: D**

**QUESTION 2**

Auditor independence includes freedom from which of the following?

- I. Bias
- II. Conflict of interest
- III. External influences
- IV. Previous exposure to the area

- A. I and II only
- B. II and IV only
- C. I, II, and III only
- D. II, III and IV only

**Answer: C**

**QUESTION 3**

Which of the following requests by an auditor is likely to obtain the most objective evidence for verification?

- A. "What kind of information do you receive?"
- B. "Who provides the information to you?"
- C. "Describe how you receive information."
- D. "Show me the information you have received."

**Answer: D**

**QUESTION 4**

Audits are conducted against a performance standard to ensure which of the following?

- I. Meaningful measurements
- II. Objectively evaluated performance
- III. Perceptive observations

- A. I only
- B. I and II only
- C. II and III only
- D. I, II, and III

**Answer: B**

**QUESTION 5**

While performing an internal audit, an auditor notices that an operator on one shift skips part of the documented procedure. In this situation, the auditor should do which of the following?

- A. Make a note on the checklist and initial it.
- B. Report it to the operator's supervisor or manager.
- C. Question the operator about the observation.
- D. Ask another operator to evaluate the situation.

**Answer: C**

**QUESTION 6**

An auditor is performing an audit of a drilling machine that produces 100 pieces a day and that is showing improved quality. Which of the following rules should be used for determining the proper sample size for a fixed level of confidence?

- A. The moving average should be calculated.
- B. The sample size should be decreased as the quality improves.
- C. The AQL of the raw material should be used.
- D. A 10% sample size should be used, regardless of the change in quality.

**Answer: B**

**QUESTION 7**

An audit report should contain which of the following?

- A. Audit findings
- B. Root cause analysis
- C. Corrective action
- D. Re-audit schedule

**Answer: A**

**QUESTION 8**

The objective evidence supporting an audit observation must be

- A. recorded on the working papers
- B. verified by the escort
- C. mentioned to the auditee
- D. written as a nonconformance

**Answer: A**

**QUESTION 9**

Generally, which of the following is the most meaningful way to trace a finished product?

- A. Forward from starting with the acquisition of raw materials

- B. Forward from the first production activity
- C. Backward from the start of the assembly process
- D. Backward from the end point

**Answer: D**

**QUESTION 10**

When a proposed corrective action plan is judged unacceptable, an auditor should do which of the following?

- A. Revise the submitted plan on the basis of the auditor's knowledge and technical expertise.
- B. Notify the auditee and request that a new plan be submitted by the next level of management.
- C. Discuss the plan's deficiencies with the auditee and request a revised plan.
- D. Suggest that the auditee benchmark the deficient area and then rewrite the plan.

**Answer: C**

**QUESTION 11**

Who makes the final determination regarding the distribution of the audit report?

- A. The lead auditor
- B. The audit group manager
- C. The auditee
- D. The client

**Answer: D**

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